

Instructions for the Redi-Mag S&W Magazine Adaptor

It may be a good idea to place the bolt catch into the adaptor block before inserting it into the receiver in order to observe the relationship. THEN REMOVE IT BEFORE BEGINNING ASSEMBLY.

On the ejection port side of the adaptor block there is a spring loaded friction plunger. Insert the adaptor block into the magazine well until it contacts this plunger, then press in the plunger and push the adaptor block in until it contacts the magazine catch. Depress the magazine catch and continue pushing in the adaptor block until it is about ¼" from the top of the lower receiver.

The bolt catch has a "tall H" on one side. This H goes towards the magazine when the catch is in the adaptor block slot. On the side facing the hammer, there is a rectangular top bar and an L shaped lower bar that forms an empty space for the rifle bolt catch tip. Place the tip in this space, the left side of the bolt catch in the adaptor block slot, and continue to insert the adaptor block until the magazine catch clicks to retain it. Operate the rifle bolt catch to check that it operates the adaptor block bolt catch. It is now ready to use.

PUT A SMALL AMOUNT OF OIL ON THE ADAPTOR BLOCK BOLT CATCH FOR BEST FUNCTIONING.

